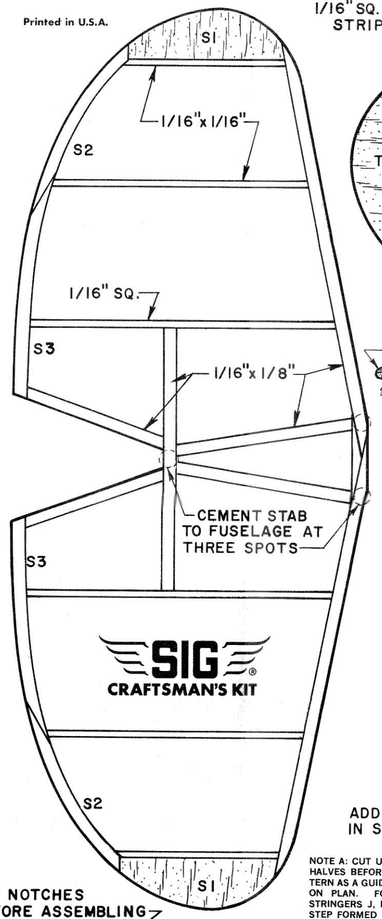
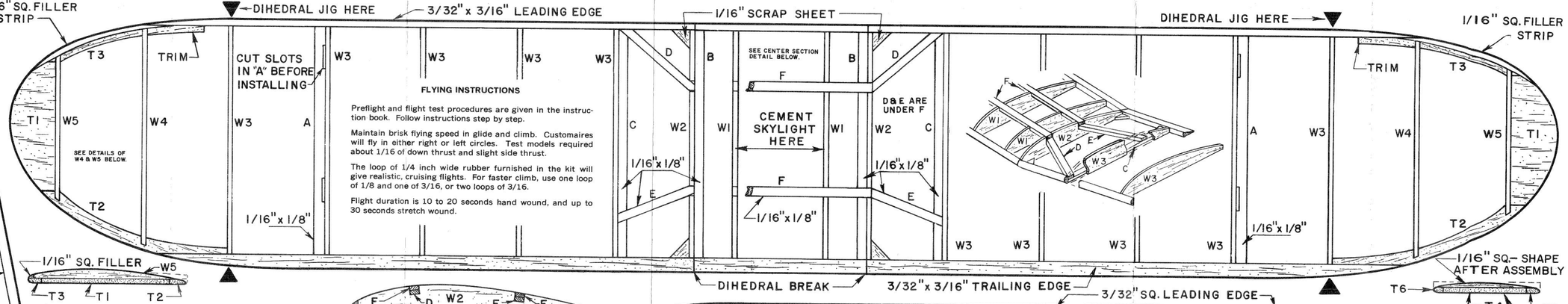
Printed in U.S.A.





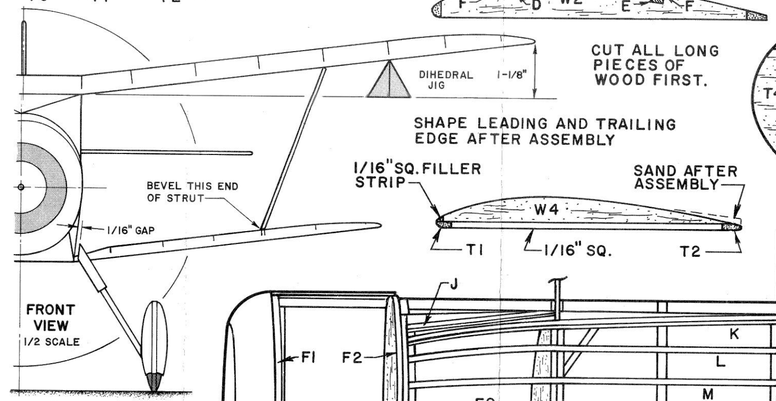
FLYING INSTRUCTIONS

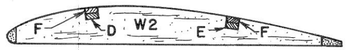
Preflight and flight test procedures are given in the instruction book. Follow instructions step by step.

Maintain brisk flying speed in glide and climb. Customaires will fly in either right or left circles. Test models required about 1/16 of down thrust and slight side thrust.

The loop of 1/4 inch wide rubber furnished in the kit will give realistic, cruising flights. For faster climb, use one loop of 1/8 and one of 3/16, or two loops of 3/16.

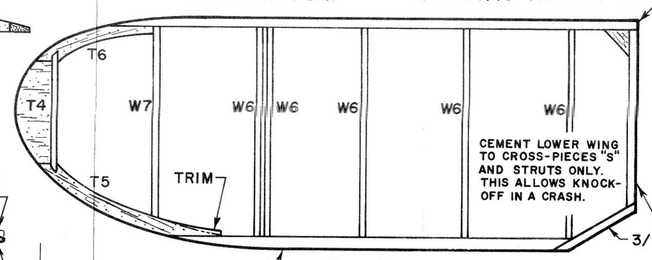
Flight duration is 10 to 20 seconds hand wound, and up to 30 seconds stretch wound.

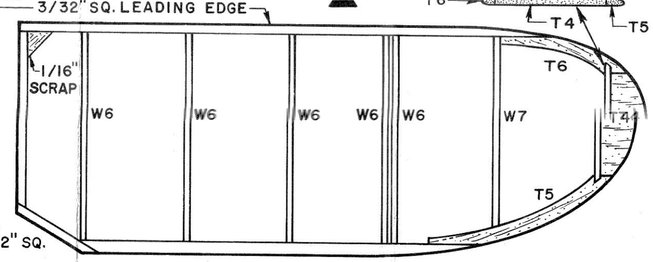


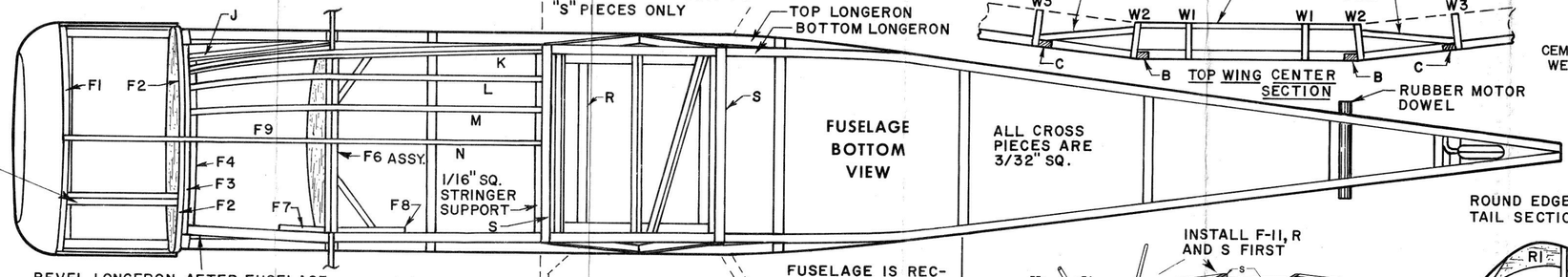


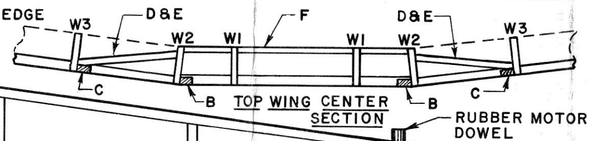
CUT ALL LONG PIECES OF WOOD FIRST.

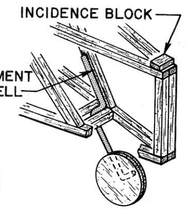
SHAPE LEADING AND TRAILING EDGE AFTER ASSEMBLY









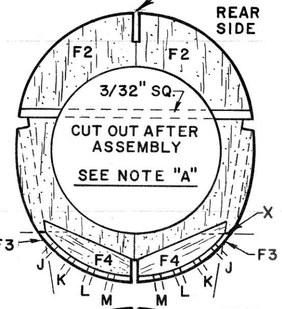


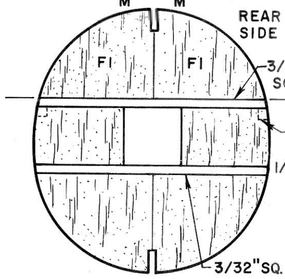
ROUND EDGES OF TAILWHEEL AND TAIL SECTION AFTER ASSEMBLY.

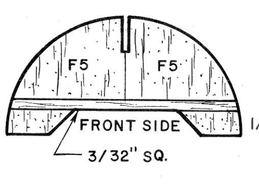
ADD 3/32" SQ. AT JOINTS IN SHEET COVERING

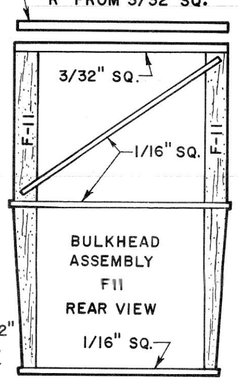
NOTE A: CUT UPPER AND LOWER NOTCHES IN FORMER HALVES BEFORE GLUING TOGETHER, USING PLAN PATTERN AS A GUIDE. ASSEMBLE FORMERS OVER PATTERNS ON PLAN. FOR F2 ASSEMBLY, MARK POSITIONS OF STRINGERS J, K, L, & M ON F3. STRINGERS REST ON STEP FORMED BY F3 & F4. FUSELAGE SIDES FIT INTO NOTCH "X" FORMED BY F3 & F4.

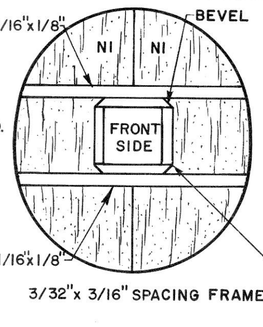
CUT NOTCHES BEFORE ASSEMBLING











BEVEL LONGERON AFTER FUSELAGE IS COMPLETE. SEE F-2 DETAIL.

STRINGERS J,K,L,M & N ARE 1/16" SQ. SOME NOT SHOWN FOR CLARITY.

MARK BALANCE POINT ON FUSELAGE

1/16" SQ.

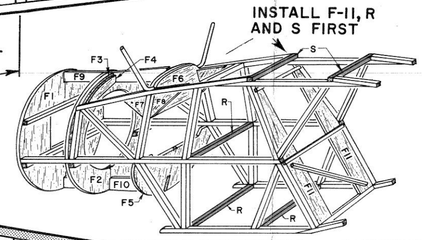
F-11 GOES HERE

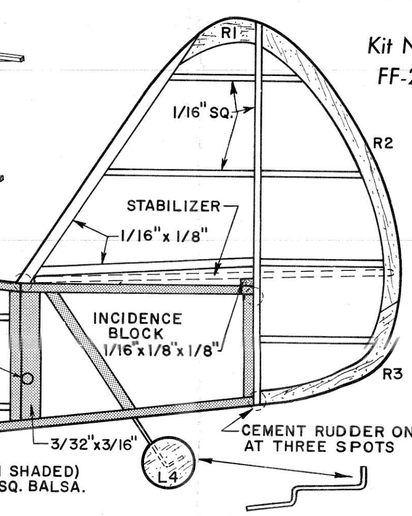
FUSELAGE IS RECTANGULAR FROM HERE BACK

DANGER!

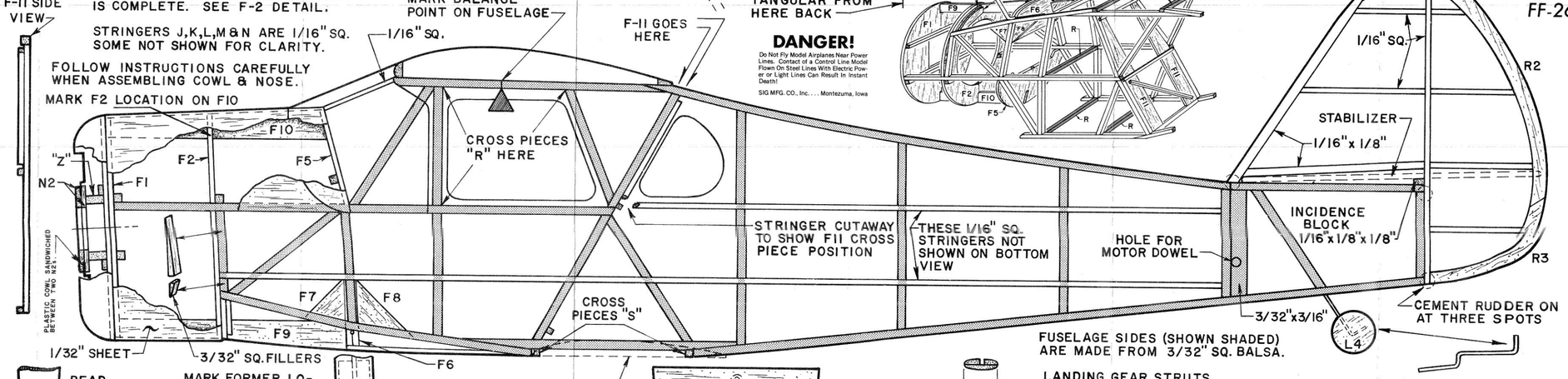
Do Not Fly Model Airplanes Near Power Lines. Contact of a Control Line Model Flown On Steel Lines With Electric Power or Light Lines Can Result In Instant Death!

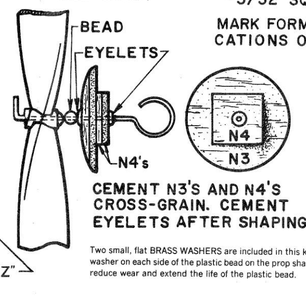
SIG MFG. CO., Inc. . . . Montezuma, Iowa





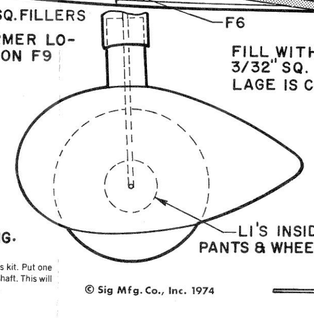
Kit No. FF-26

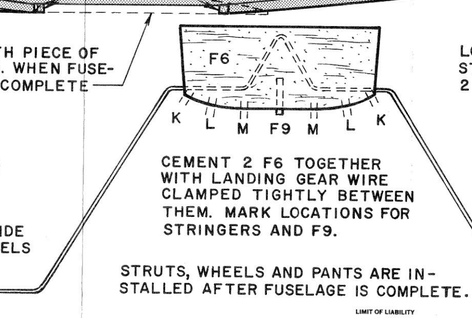




Two small, flat BRASS WASHERS are included in this kit. Put one washer on each side of the plastic bead on the prop shaft. This will reduce wear and extend the life of the plastic bead.

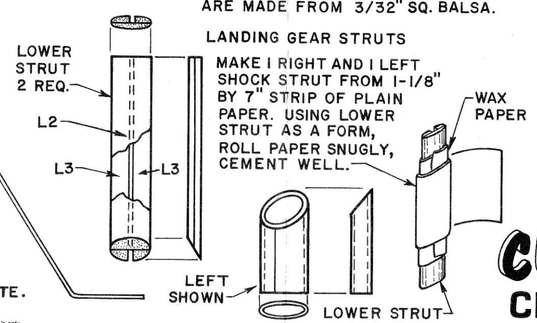
MARK FORMER LOCATIONS ON F9





STRUTS, WHEELS AND PANTS ARE INSTALLED AFTER FUSELAGE IS COMPLETE.

LANDING GEAR STRUTS



BEND TAIL WHEEL WIRE TO SHAPE SHOWN ABOVE THEN TWIST END TO FIT INTO WHEEL. CEMENT WIRE BETWEEN 2 L4s. CLAMP TIGHTLY WHILE DRYING.

Designed By Paul McIlrath

Traced By Claude McCullough

CUSTOMAIRE
CLASSIC SERIES

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